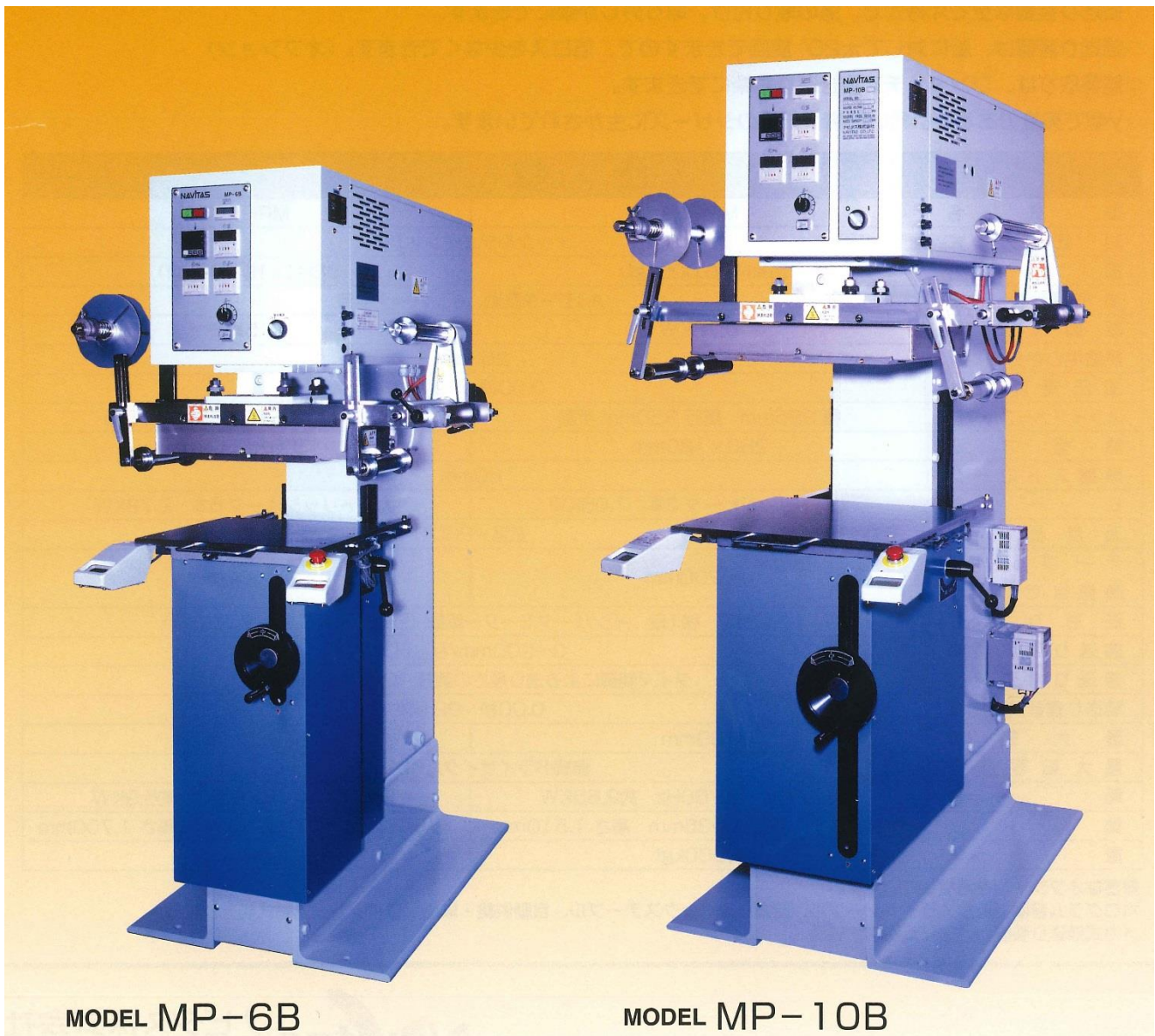


# MP-6B / 10B

*Motor type  
Hot stamping  
Machine*

- ◆ Unnecessary for Air compressor >>>> More silent
- ◆ Stamping speed up >>>> 60 cycle / min (Air cylinder type : 20 cycle / min)
- ◆ Reducing a consumable (electromagnetic clutch) by adopting inverter control
- ◆ Easy foil setting  
----- one touch operation without any tools, cantilever type foil feeding unit



# SPECIFICATION

	MP-6B	MP-10B
<b>1. Stamping unit</b>		
① Stamping system	Knuckle joint type AC inverter motor – driven	
② Stamping pressure	59kN (6,000kgf)	98kN (10,000kgf)
③ Depth from the hot plate center	250 mm	
④ Stamping time control	0.00 ~ 99.9 sec	
⑤ Table dimension	(W) 385 mm (D) 350 mm	(W) 460 mm (D) 400 mm
<b>2. Hot plate unit</b>		
⑦ Hot plate dimension	(W) 280 mm (D) 180 mm	(W) 350 mm (D) 250 mm
⑧ Hot plate stroke	60 mm	
⑨ Heater	Cartridge heater, 3 pcs., 1.05 kW	Cartridge heater, 6 pcs., 2.78 kW
⑩ Temperature control	Room temperature ~ 260°C	
⑪ Distance from table to the hot plate	0 ~ 200 mm	0 ~ 400 mm
<b>3. Foil feeder unit</b>		
⑫ Foil feed system	AC inverter motor – driven, transverse 1 stage with hot plate fixed	
⑩ Foil feed speed	0 ~ 200 mm / sec ( variable )	
⑪ Foil feed rate control	Feed length adjustment by timer control to 0.00 ~ 99.99 sec	
⑫ Foil feed delay time control	0.00 ~ 99.99 sec	
⑬ Max. foil width	180 mm	250 mm
<b>4. Max transfer speed (dry cycle)</b>	60 times / min	
<b>5. Power supply</b>	3-phase 200V 50/60Hz 2.65KW	3-phase 200V 50/60Hz 5.9KW
<b>6. Machine dimensions</b>	(W) 825mm (D) 1,035mm (H) 1,510mm	(W) 890mm (D) 1,085mm (H) 1,700mm
<b>7. Weight</b>	approx. 500 kg	approx. 900 kg



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